SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 2015/830

Developer AR 600-548

Revision date: 24/2/2015
Version: 4
Language: en-GB,IE

Date of print: 24/2/2015
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Trade name: Developer AR 600-548

1.2 Relevant identified uses of the substance or mixture and uses advised against
General use: Intermediate for electronic industry

1.3 Details of the supplier of the safety data sheet
Company name: Allresist
Gesellschaft für chemische Produkte zur Mikrostrukturierung mbH
Street/POB-No.: Am Biotop 14
Postal Code, city: 15344 Strausberg
Germany
WWW: www.allresist.de
E-mail: info@allresist.de
Telephone: +49 (0)33 41-35 93-0
Telefax: +49 (0)33 41-35 93-29
Dept. responsible for information: Frau Feldt, Email: doerte.feldt@allresist.de

1.4 Emergency telephone number
Telephone: +49 (0)33 41-35 93-0
Only available during office hours.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to EC regulation 1272/2008 (CLP)
Flam. Liq. 2; H225 Highly flammable liquid and vapour.
Eye Irrit. 2; H319 Causes serious eye irritation.
STOT SE 3; H335, H336 May cause respiratory irritation. May cause drowsiness or dizziness.
(EUH066) Repeated exposure may cause skin dryness or cracking.

2.2 Label elements
Labelling (CLP)

Signal word: Danger
Hazard statements:  
H225 Highly flammable liquid and vapour.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statements:  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing vapours.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P403+P235 Store in a well-ventilated place. Keep cool.

Special labelling  
Text for labelling: Contains Pentan-3-one.

2.3 Other hazards  
Vapours can form explosive mixtures with air.

SECTION 3: Composition / information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Hazardous ingredients:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Designation</th>
<th>Content</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>REACH 01-2119531111-60-xxxx</td>
<td>Pentan-3-one</td>
<td>50-65 %</td>
<td>CLP: Flam. Liq. 2; H225. Eye Irrit. 2; H319. STOT SE 3; H335, H336. (EUH066).</td>
</tr>
<tr>
<td>EC No. 202-490-3</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS 96-22-0</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Additional information: Mixture of solvents of Pentan-3-one and Diethylmalonat.

SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation: Provide fresh air. Seek medical attention.
Following skin contact: Change contaminated clothing. Remove residues with soap and water. In case of skin irritation, consult a physician.
After eye contact: With eyelids open, wash out eyes for several minutes under flowing water. Subsequently consult an ophthalmologist.
After swallowing: Rinse mouth immediately and drink plenty of water. Consult physician.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation: Mucous membrane irritation, cough, shortage of breath, Nausea, vomiting, headache, drowsiness, fatigue, narcosis.
In case of ingestion: May be harmful if swallowed.
After contact with skin: Prolonged/repetitive skin contact may cause skin defattening or dermatitis.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Decontamination.
In the event of pulmonary irritation treat initially with dexamethasone - dosing aerosol.
Subsequent observance for pneumonia and lung oedema.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:
Extinguishing powder, water fog or carbon dioxide.
In case of large fires alcohol resistant foam or water fog.

Extinguishing media which must not be used for safety reasons:
High power water jet

5.2 Special hazards arising from the substance or mixture

Highly flammable. Vapours are heavier than air and will spread at floor level.
Explosive mixtures with air may even form at room temperature.
In case of fire may be liberated: Carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:
Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information:
Hazchem-Code: •3YE
Cool endangered containers with water spray and, if possible, remove from danger zone. Do not allow fire water to penetrate into surface or ground water.
SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Provide adequate ventilation.
Avoid contact with the substance. Wear suitable protective clothing. Do not breathe vapours.

6.2 Environmental precautions

Do not allow to penetrate into soil, waterbodies or drains. Danger of explosion!
If necessary notify appropriate authorities.

6.3 Methods and material for containment and cleaning up

Take up with non-flammable, liquid binding material (e.g. sand/earth/diatomaceous earth/vermiculite) and perform disposal according to instructions. Wash spill area with plenty of water.
In case of spills of large quantities: Dam spills.

6.4 Reference to other sections

Refer additionally to section 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed.
Do not breathe vapours. Avoid contact with skin, eyes, and clothing.

Precautions against fire and explosion:
Keep away from sources of ignition. - No smoking. Take precautionary measures against static discharges. Use grounding equipment. Use only spark proof tools. Do not weld.
Vapours can form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:
Keep container tightly closed in a cool, well-ventilated place.
Keep away from sources of ignition and heat. Protect from direct sunlight.
Storage temperature: 10 °C up to 18 °C.

Hints on joint storage:
Do not store together with combustible or self-igniting materials or any highly flammable solids.

Storage class:
3 = Flammable liquids

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values:

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Designation</th>
<th>Type</th>
<th>Limit value</th>
</tr>
</thead>
<tbody>
<tr>
<td>96-22-0</td>
<td>Pentan-3-one</td>
<td>Great Britain: WEL-STEL</td>
<td>895 mg/m³; 250 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Great Britain: WEL-TWA</td>
<td>716 mg/m³; 200 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ireland: 15 minutes</td>
<td>875 mg/m³; 250 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ireland: 8 hours</td>
<td>700 mg/m³; 200 ppm</td>
</tr>
</tbody>
</table>
DNEL/DMEL:

Information about Pentan-3-one:
Systemic effects:
DNEL workers, long-term, inhalative: 708 mg/m³
DNEL workers, long-term, dermal: 101 mg/kg bw/d
Local effects:
DNEL workers, long-term, inhalative: 705 mg/m³
DNEL workers, short-term, inhalative: 1057 mg/m³

PNEC:

Information about Pentan-3-one:
PNEC water (freshwater): 0,5 mg/L
PNEC water (marine water): 0,05 mg/L
PNEC water (intermittent release): 5 mg/L
PNEC sewage treatment plant: 6287 mg/L
PNEC sediment (freshwater): 2,17 mg/kg dw
PNEC floor: 0,207 mg/kg dw

8.2 Exposure controls

When aerosols and vapours form: Withdraw by suction.

Personal protection equipment

Occupational exposure controls

Respiratory protection: If vapours form, use respiratory protection.
Use filter type A (= against vapours of organic substances) according to EN 14387.

Hand protection: Protective gloves according to EN 374
Glove material: butyl caoutchouc (butyl rubber)-Layer thickness: 0,7 mm.
Breakthrough time: >480 min.
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to EN 166.

Body protection: Wear suitable protective clothing.
In case of handling larger quantities: Flame-resistant antistatic protective clothing

General protection and hygiene measures:
Change contaminated clothing.
Wash hands before breaks and after work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance: Form: liquid
Odour: like ketone
Odour threshold: no data available
pH value: no data available
Melting point/freezing point: no data available
Initial boiling point and boiling range: 101 - 199 °C
Flash point/flash point range: 18 °C (c.c.)
Evaporation rate: no data available
Flammability: no data available
Explosion limits: LEL (Lower Explosion Limit): 0.80 Vol-% (Diethylmalonat)
UEL (Upper Explosive Limit): 12.80 Vol-% (Diethylmalonat)
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Vapour pressure:
- at 20 °C: 34.45 hPa (Pentan-3-one)
- at 40 °C: 1.3 hPa (Diethylmalonat)

Vapour density: no data available
Density: at 20 °C: 0.932 g/mL
Water solubility: partially soluble
Partition coefficient: n-octanol/water: 0.85 log P(o/w) (Pentan-3-one)

Auto-ignition temperature: no data available
Thermal decomposition: no data available
Viscosity, dynamic: no data available
Explosive properties: no data available
Oxidizing characteristics: no data available

9.2 Other information
Ignition temperature: > 400 °C

SECTION 10: Stability and reactivity

10.1 Reactivity
Highly flammable.

10.2 Chemical stability
Vapours can form explosive mixtures with air.

10.3 Possibility of hazardous reactions
Violent reaction with strong oxidizing agents.

10.4 Conditions to avoid
Keep away from heat. Protect from direct sunlight.

10.5 Incompatible materials
no data available

10.6 Hazardous decomposition products
In case of fire may be liberated: Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity:
LD50 Rat, oral (Pentan-3-one): 2900 mg/kg
LD50 Rabbit, dermal (Pentan-3-one): 16200 mg/kg
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Toxicological effects:
- Acute toxicity (oral): Lack of data.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Lack of data.
- Eye damage/irritation: Eye Irrit. 2; H319 = Causes serious eye irritation.
- Sensitisation to the respiratory tract: Lack of data.
- Skin sensitisation: Lack of data.
- Germ cell mutagenicity/Genotoxicity: Lack of data.
- Information about Diethylmalonat:
  - Bacterial mutagenicity: Salmonella typhimurium negative (source: IUCLID).
  - Carcinogenicity: Lack of data.
  - Reproductive toxicity: Lack of data.
  - Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): STOT SE 3; H335, H336 = May cause respiratory irritation. May cause drowsiness or dizziness.
- Specific target organ toxicity (repeated exposure): Lack of data.
- Aspiration hazard: Lack of data.

Symptoms
In case of inhalation:
- Mucous membrane irritation, cough, shortage of breath, Nausea, vomiting, headache, drowsiness, fatigue, narcosis.
In case of ingestion: May be harmful if swallowed.
After contact with skin:
- Prolonged/repetitive skin contact may cause skin defattening or dermatitis.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity:
- Information about Pentan-3-one:
  - Algae toxicity:
    - IC50 algae: >500 mg/L/72h
  - Daphnia toxicity:
    - EC50 Daphnia magna: >500 mg/L/48h
  - Fish toxicity:
    - LC50 Pimephales promelas: 1530 mg/L/96h

12.2. Persistence and degradability
Further details: no data available

Oxygen demand:
- BSB: (Pentan-3-one) 1310 mg/g/5d
- CSB: (Pentan-3-one) 2246 mg/g

12.3 Bioaccumulative potential
Partition coefficient: n-octanol/water:
- 0.85 log P(o/w) (Pentan-3-one)
- Bio-accumulation is not to be expected (log P(o/w) <1).
12.4 Mobility in soil
   no data available

12.5 Results of PBT and vPvB assessment
   no data available

12.6 Other adverse effects
   General information: Do not allow to enter into ground-water, surface water or drains.

**SECTION 13: Disposal considerations**

13.1 Waste treatment methods

Product
   Waste key number: 16 03 05* = organic wastes containing dangerous substances
                      * = Evidence for disposal must be provided.
   Recommendation: Incinerate as hazardous waste according to applicable local, state, and federal regulations.

Contaminated packaging
   Recommendation: Dispose of waste according to applicable legislation. Handle contaminated packages in the same way as the substance itself. Non-contaminated packages may be recycled.

**SECTION 14: Transport information**

14.1 UN number
   ADR/RID, IMDG, IATA: UN 1156

14.2 UN proper shipping name
   ADR/RID, IMDG, IATA: UN 1156, Diethylketone solution

14.3 Transport hazard class(es)
   ADR/RID: Class 3, Code: F1
   IMDG: Class 3, Subrisk -
   IATA: Class 3

14.4 Packing group
   ADR/RID, IMDG, IATA: II

14.5 Environmental hazards
   Marine pollutant: No
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14.6 Special precautions for user

Land transport (ADR/RID)

Warning board:  ADR/RID: Kemmler-number 33, UN number 1993
Hazard label:  3
Special provisions:  274 601 640D
Limited quantities:  1 L
EQ:  E2
Contaminated packaging - Instructions:  P001 - IBC02 - R001
Special provisions for packing together:  MP19
Portable tanks - Instructions:  T7
Portable tanks - Special provisions:  TP1 TP8 TP28
Tank coding:  LGBF
Tunnel restriction code:  D/E

Sea transport (IMDG)

EmS:  F-E, S-E
Special provisions:  274
Limited quantities:  1 L
EQ:  E2
Contaminated packaging - Instructions:  P001
Contaminated packaging - Provisions:  -
IBC - Instructions:  IBC02
IBC - Provisions:  -
Tank instructions - IMO:  -
Tank instructions - UN:  T7
Tank instructions - Provisions:  TP1, TP8, TP28
Stowage and handling:  Category B.
Properties and observations:  -

Air transport (IATA)

Hazard:  Flammable liquid
EQ:  E2
Passenger Ltd.Qty.:  Pack.Instr. Y341 - Max. Net Qty/Pkg. 1 L
Passenger:  Pack.Instr. 353 - Max. Net Qty/Pkg. 5 L
Cargo:  Pack.Instr. 364 - Max. Net Qty/Pkg. 60 L
Special Provisioning:  A3
ERG:  3H

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

no data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Great Britain
Hazchem-Code:  •3YE
National regulations - EC member states

Labelling of packaging with <= 125mL content

Signal word: Danger

Hazard statements:
- H335: May cause respiratory irritation.
- H336: May cause drowsiness or dizziness.
- EUH066: Repeated exposure may cause skin dryness or cracking.

Precautionary statements:
- P261: Avoid breathing vapours.
- P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Further information

Wording of the H-phrases under paragraph 2 and 3:
- H225 = Highly flammable liquid and vapour.
- H319 = Causes serious eye irritation.
- H335 = May cause respiratory irritation.
- H336 = May cause drowsiness or dizziness.
- EUH066 = Repeated exposure may cause skin dryness or cracking.

Reason of change: General revision (Regulation (EU) Nr. 2015/830)

Date of first version: 16/6/2011

Department issuing data sheet
Contact person: see section 1: Dept. responsible for information

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.